

Date: Thursday, 21/08/2008 5:13:25 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : OUTER TUBE END CAP
Job Number : 41571
Estimate Number : 13409
P.O. Number : Part Number : PB6743001199
This Issue : 21/08/2008 S.O. No. : Drawing Number : B67-43001 P.17
Prsht Rev. : NC Project Number : N/A
First Issue : / / Type : SMALL /MED FAB Drawing Revision : B1
Previous Run : 40039 Material :
Written By : Due Date : 18/09/2008 Qty: 24 Um: Each
Checked & Approved By : JLD 08.8.22
Comment : est rev A new issue 08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.0275 sf(s)/Unit Total: 0.6602 sf(s)

6061-T6 .125Sheet

batch:- 109058 B 8-9-10

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

B 8-9-10

2-Deburr if necessary

28
08/08/11 28 12u

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B 8-9-10

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

508/02/11 Y28 counter

5.0 PACKAGING 1 PACKAGING RESOURCE #1



X28

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 130

09/09/11

51p

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:13:25 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE END CAP

Job Number: 41571

Part Number: PB6743001199

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/15 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

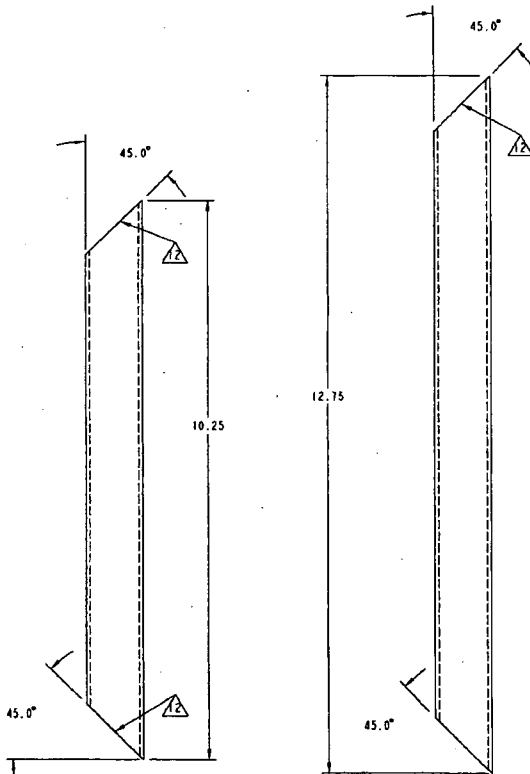
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

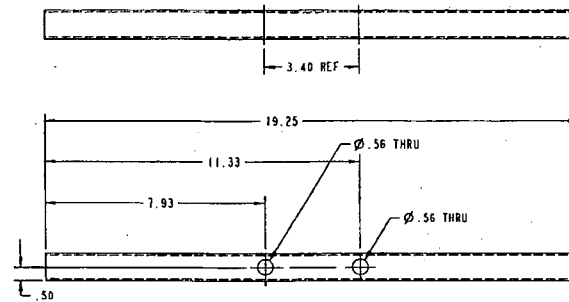
RELEASED
#00-01-20

REPLACED BY
SUPERCEDED BY
D-440-15

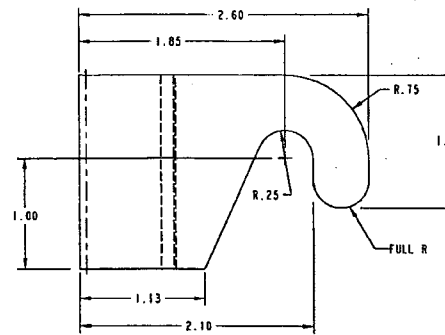
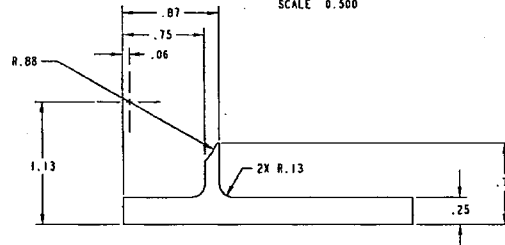


-209 SQUARE TUBE
MTRL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000

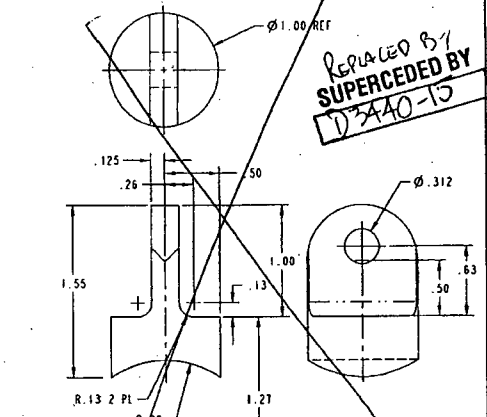
-211 SQUARE TUBE
MTRL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000



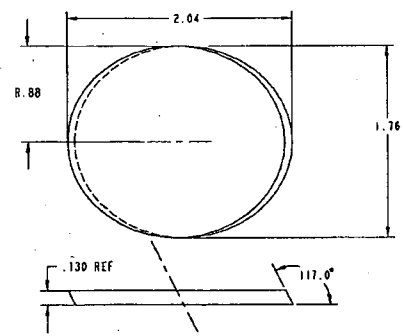
-203 SQUARE TUBE
MTRL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 0.500



-213 FLANGED HOOK
MTRL: 6061-T6 QQ-A-200/8
SCALE 2.000



-215 CONTOURED MALE EYE
MTRL: 1.00 RND, 6061-T6
QQ-A-200/8
SCALE 2.000



-199 OUTER TUBE END CAP
MTRL: .125 THK, 6061-T6
QQ-A-250/11
SCALE 2.000

PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75050
SIZE CODE: 117.0°
D10SUV8 B67-43001
SCALE: 117.0°
SHEET 17 OF 45

ORIGINAL

NO. 4151
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
ENGINEERING
RETURN TO
SHOP COPY
CONTROLLED COPY

